



# TECHNICAL BULLETIN

X100-30v2

10/2003

## Subject

**X-TYPE, S-TYPE, AND XK RANGE VEHICLES SPECIAL TOOLS**

**NOTE: PLEASE DESTROY THE RECENTLY-ISSUED BULLETIN TITLED X-TYPE, S-TYPE, AND XK RANGE VEHICLES SPECIAL TOOLS AS NUMBER X100-30. THIS WAS ERRONEOUSLY ISSUED AND MUST BE REPLACED WITH THIS COPY .**

## Issue:

With the introduction of new S-TYPE and XK Range vehicles and running change for X-TYPE, we will need to distribute a number of special tools and equipment required for servicing this range of vehicles. The tools are to be distributed during the month of August.

Provided in the kit will be a contents checklist. You will need to check-off each tool immediately upon receipt to ensure all tools are accounted for. **Completed checklists must be faxed back to SPX within 3 months.** If you have a discrepancy or shortage, please contact SPX immediately, details below:

SPX United Kingdom Limited  
Genoa House  
Everdin Park  
Daventry  
Northants  
NN11 5 YJ

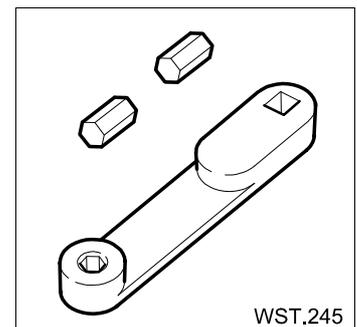
Tel: 01327 704461  
Fax: 01327 871625

Any shortages or discrepancies reported after three months of the kits being dispatched will result in the appropriate charge for the replacement tool/equipment.

### 307-452

#### REMOVE/REPLACER AUTOMATIC TRANSMISSION FILL PLUG.

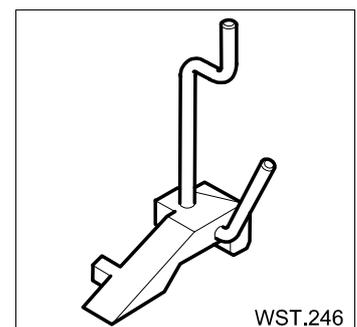
Tool designed to allow torque tightening of the ZF 6HP26 auto transmission fill plug on S-TYPE 2002.50 MY, XK 2003MY.



### 310-101

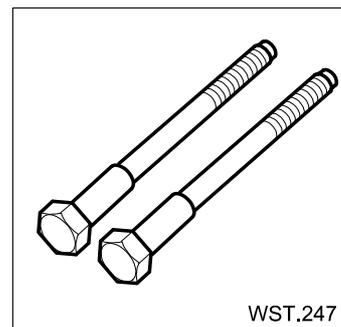
#### THROTTLE CABLE SETTING TOOL.

Tool designed for setting the throttle cable within the throttle position sensor housing on XK 2003MY.

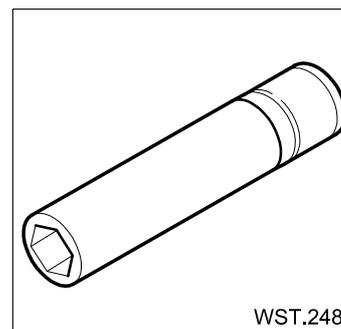


**502-005****SUBFRAME ALIGNMENT PINS (FRONT).**

Tool designed for aligning front subframe on S-TYPE 2002.50MY.

**206-087****HANDBRAKE CABLE-ADJUSTER.**

A new mechanical handbrake cable adjuster is being introduced on X-TYPE. This extra deep socket allows adjustment to be made without removal of components.

**JAG-067-01****BRACKET-PROPSHAFT BALANCER.**

Bracket designed to enable Worldwide Diagnostic System (WDS) propshaft balancer optical transducer to be mounted on S-TYPE 2002.50MY.

